



Intelligent Industrial Recorders

The μR series are the compact industrial recorders with the recording widths of 100 mm and 180 mm.

The 100 mm family consists of 1,2,3,4-pen and 6-dot models. The 180 mm family consists of 1,2,3,4-pen and 6,12,18,24-dot models.

Bulletin 04P02B01-01E

www.yokogawa.com/ns/







Delivers Confidence

The critical factor in continuous recording using industrial recorders is reliability. Leveraging the latest technology, Yokogawa brings you that reliability in a compact, lightweight unit that embodies all the breakthroughs and know-how that Yokogawa has cultivated over the years.

Bringing You the Highest Reliability

Servo Unit

The pen servo unit takes advantage of an ultra-small, rack-and-pinion stepping motor. The servo unit is smaller and consumes less power than previous models.

Splash-proof Front Door

(conforms to DIN 40050-IP54)

The front door meets DIN 40050-IP54 standards in panel-mount installations.

Safety/EMC Standards

Yokogawa's highly reliable industrial recorders support safety and EMC (electromagnetic compatibility) standards. And of course, the µR conforms to the European CE marking standard.



6 dot model



Lightweight

Innovative molding technology reduces the number of parts and lowers the weight of the unit. Higher efficiency and low heat emissions have also been achieved through a high degree of integration and a new type of servo unit.

Optional Terminals*

* Individual terminals are removable, making wiring and maintenance easy.

Input Terminals*

Ethernet (10Base-T)

Data management possible via network.



(EMI testing LAB in Yokogawa)

High-Voltage Solid State Scanners

High withstand voltage semiconductor relays have been adopted for scanners that switch the input signal. They enable high speed scanning of six dots per second, increase the life of the scanner, and reduce notes.

Use of ASICs

INTELLIGENT INDUSTRIAL RECORDERS

The recorders feature a high degree of functional integration through Yokogawa's renowned ASICs (application specific integrated circuits, or custom ICs). They allow for reduced power consumption, increased lifespan of components, and suppressing of heat emmisions.

Matching the Displayed Operation Screen to the Application

The user can switch between up to fifteen previously configured operation screens using the DISP key.



Multi-Display (Displays a Variety of Screens) for Site Monitoring

Displays that support our customers' site monitoring needs with high visibility. Large VFD: 101 x 16 full dot matrix using a variety of screens.

"I want to use my recorder as a monitor."
 6 channel digital display (6 dot model)



2 channel digital display



• "I want to monitor the recorder position on an analog indicator." Flag display



• "I want to monitor alarms collectively."

Channel alarm status display



Navigational Display Makes Setup a Snap

The instrument features a simple configuration, with Operation mode for normal use, and Setting mode for use during setup. In Operation mode, measured values, time, and alarms are updated, and lists are printed. In

Setting mode, you can enter measuring ranges, alarm values, and other parameters. Also, Setting mode offers a navigational display that eases entry of settings.



Easier to Acquire, Easier to Read

Uses a large, easy-to-view VFD 101 x 16 full dot matrix display. All settings are interactive, and supported by the navigational display, offering easier to read selections and superior ease of operation.

Delivers Confidence

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Splash-proof Front Door

(conforms to DIN 40050-IP54)

The front door meets DIN 40050-IP54 standards in panel-mount installations.

High-Voltage Solid State Scanners

High withstand voltage semiconductor relays have been adopted for scanners that switch the input signal. They enable high speed scanning of six dots per second or twelve to twenty-four dots in 2.5 seconds, increase the life of the scanner, and reduce noise.

Use of ASICs

The recorders feature a high degree of functional integration through Yokogawa's renowned ASICs (application specific integrated circuits, or custom ICs). They allow for reduced power consumption, increased lifespan of components, and suppressing of heat emmissions.

Safety/EMC Standards

Yokogawa's highly reliable industrial recorders support safety and EMC (electromagnetic compatibility) standards. And of course, the μR conforms to the European CE marking standard.



Lightweight
Innovative molding technology reduces the number of parts and lowers the weight of the unit. Higher efficiency and low heat emissions have also been achieved through a high degree of integration and a new type of servo unit.

24 dot model



Matching the Displayed Operation Screen to the Application

The user can switch between up to fifteen previously configured operation screens using the DISP key.



Optional Terminals*

* Individual terminals are removable, making

Input Terminals*

Ethernet (10Base-T)

Data management possible via network.

Multi-Display (Displays a Variety of Screens) for Site Monitoring

Displays that support our customers' site monitoring needs with high visibility. Large VFD: 181 x 16 full dot matrix using a variety of screens.

"I want to use my recorder as a monitor."
 12 channel digital display (12, 18, and 24 dot models)

2 1300.0 1400.0 1500.0 1600.0 1700.0 1800.0 1900.0 2000.0 2100.0 2200.0 2300.0 2400.0

Two groups are alternately displayed: 18 dot model 1Gr (1 to 12ch), 2Gr (13 to 18ch) 24 dot model 1Gr (1 to 12ch), 2Gr (13 to 24ch)

4 channel digital display

INTELLIGENT INDUSTRIAL RECORDER

01 100.0°C 02 200.0 23 300.0cm³ 04 400.0

"I want to monitor the recorder position on an analog indicator."
 Flag display



"I want to monitor alarms collectively."

Channel alarm status display



Navigational Display Makes Setup a Snap

The instrument features a simple configuration, with Operation mode for normal use, and Setting mode for use during setup. In Operation mode, measured values, time, and alarms are updated, and lists are printed. In Setting mode, you can enter

measuring ranges, alarm values, and other parameters. Also, Setting mode offers a navigational display that eases entry of settings.

Navigational display to support setting selections (Example: Range Setting)



Easier to Acquire, Easier to Use

Uses a large, easy-to-view VFD 181 x 16 full dot matrix display. All settings are interactive, and supported by the navigational display, offering easier to read selections and superior ease of operation.

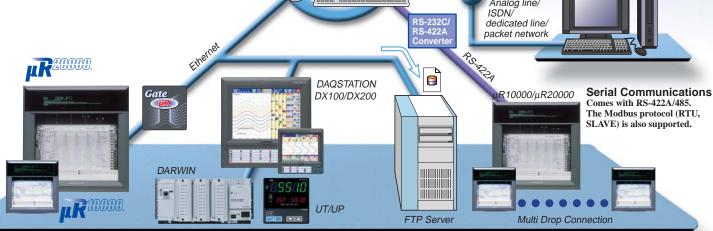
Broad Functionality for Wide Range of

Applications The instrument comes with a full set of functions to cover the many needs of our customers and support their applications.

Variety of Networking Functions

Ethernet Support

By using DAOLOGGER with the DX, DARWIN, or other instruments on your existing network, you can manage measured data centrally. (Gate μ R software required for the μ R, sold separately). Also, using DAQLOGGER's event processor, you can automatically send information when Event/Report data occurs (alarms, time, file creation, etc.) via e-mail or

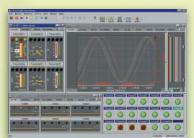


DAQ LOGGER

Application Software That Expands the Possibilities of the µR

DAQLOGGER Highly Reliable Data Logging Software

DAQLOGGER lets you build a realtime data logging environment with up to thirty two of our main recorders, data acquisition instruments, and controllers, on up to sixteen hundred



Monitor Software

Displays measured and computed data on the PC screen in real time. Enables construction of an optimal monitoring environment.



E-mail Transmission

Sends e-mail messages upon occurrence of events. You can also attach data, reports, instantaneous values, or monitor screens to e-mails.



Viewer Software

Lets you easily redisplay, analyze, and convert logged data, and print waveforms.



FTP Client Function

You can have data files and reports automatically sent by FTP to a file server when they are created

RXA10 Configuration Software (sold separately)

Entry and management of settings for measurement and calculation channels is easier than ever. Also, settings can be entered via communication interface.

E-mail Notification

Alarm information

•Report data

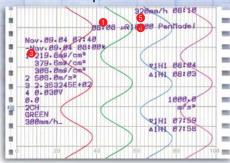
•Fixed time instantaneo



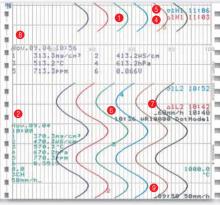


μR10000

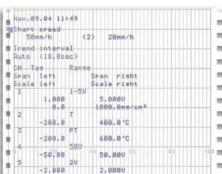
INTELLIGENT INDUSTRIAL RECORDERS

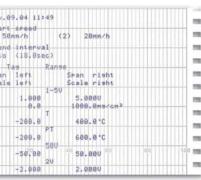


4 pen model

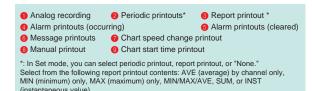


6 dot model





List printout



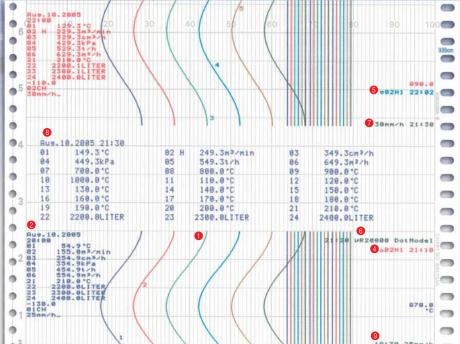
AIRT 89:88:14 VIH1 88:58:32

Partial expanded recording

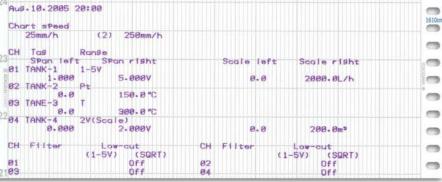
Any important portion within the full scale can be expanded for recording

A Wealth of Recording and Printing Functions

μR 20000



24 dot model



04/11/09 10:00

379.6mg/cm3

296.1mg/cm3

@ 1 219.8mg/cm3

■ @ 2 496.1m/s² 93 2.320281E+02

-04/11/09 10:20*

List printout





Zone recording

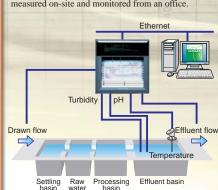
Recording areas (zones) for each channel can be recorded separately.

Variety of Applications and Uses to Meet Every Customer's Needs.



Data Display and Recording for Water Purification Equipment (Acquisition of Data on Water Quality/Amount of Flow)

Environmental data (water quality, amount of flow) is measured on-site and monitored from an office



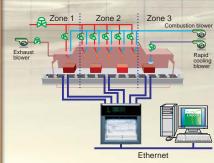
- Display and record temperature, flow, turbidity, pH
- dissolved oxygen, and other factors, and monitor on-site.

 Automatic calculation of flow with the computation
- function (/M1 option).

 Connect with DAQLOGGER for remote monitoring in real

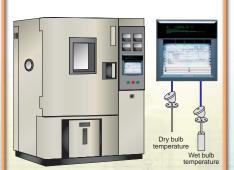
Temperature Monitoring and Recording in a Tunnel Kiln (Acquisition of Temperature Data for Ceramic Processing)

Select screens and display intervals according to ontemperature monitoring and recording setup.



- Select from a variety of inputs (universal input)

 Monitor and record alarms on site upon occurrence of temperature data and abnormalities.
- Optimized monitoring through simultaneous display of multiple channels and AUTO screen switching
 Connect DAQLOGGER to control the operational
- conditions (temperature and alarms) in a furnace from
- Select from a variety of inputs (universal input)
- Automatically computes relative humidity from dry bulb temperature and web bulb temperature (/M1 option)
- Computed results are recorded together with temperature and humidity (pressure and curre

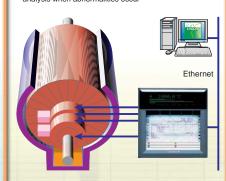


Measures environmental testing data, and displays and records a variety of data in an easy-to-understand

Display and Recording of Data from Environmental Testing Equipment (Acquisition of Test data from a Thermostatic Chamber)

- Select from a variety of inputs such as Cu input sensors
- (/N1 option)

 Monitor and record alarms upon occurrence of
- temperature, vibration, and abnormalities, Connect with DAQLOGGER for data acquisition and

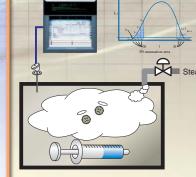


rapid identification of abnormalities

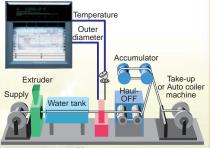
Equipment Maintenance in a Power Plant (Acquisition of Data on Turbine Temperature and Vibration)

Managing Sterilization of Pharmaceuticals and Foodstuffs (Acquisition of Sterilization/Pasteurization Data)

MATH function (/M1 option) enables recording (and F value calculation) of sterilization and pasteurization



- Automatically computes F0 value according to temperature Computed results are recorded together with temperature
- Measurement ON/OFF through external contact input
- Select from a variety of inputs (universal input)
- Displays temperature and wire diameter sin for monitoring of correlations
- Monitor and record diameter, temperature, and alarms upon occurrence of abnormalities on site



Displays outer diameter and temperature in a electrical wire coating process for monitoring insulation quality

Management of Electrical Wire Coating Process (Acquisition of Data on Wire Temperature and Outer Diameter)

Superior ease-of-operation

Easy-to-see display

Accurate measurement

Reliable recording

Supports our customers' site monitoring needs. Offers optimal solutions and a user-friendly operating environment.



See the general specification (GS04P01B01-01E, GS04P02B01-01 $\overline{\overline{E}}$) for the detailed specifications

Input

■ Measurement Inputs

μR10000: 1, 2, 3, 4 (pen) and 6 (dot) points μR20000: 1, 2, 3, 4 (pen) and 6, 12, 18, 24 (dot) points

Universal input

DCV: 20, 60, 200 mV 2, 6, 20, 50 V, 1-5 V TC: R, S, B, K, E, J, T, N, W, L, U, WRe RTD: Pt100, JPt100

Digital Input (contact or DC Voltage, TTL level). DCA: Direct Current Input (using external shunt resistor (10 Ω , 100 Ω , 250 Ω))

Measurement Interval

Dot model··· μR10000: 1 s/6 dot or 2.5 s/6 dot μR20000: 1 s/6 dot, 2.5 s/12 to 24 dot or 2.5 s/6 dot, 5 s/12 dot, 10 s/18 to 24 dot

Available on TC and 1-5 VDC range ON/OFF selectable (per channel) 1-5V Burnout: less than 0.2V

Burnout

Pen model: Signal damping
ON/OFF selectable (per channel), Time constant (2, 5, 10sec) Dot model: Moving average
ON/OFF selectable (per channel), Moving average cycle (2 to 16)

■ Standard Computation Differential computation, Linear scaling, Square root, Bias addition

Recording and Printing

Recoring Method

Pen model: Disposable felt pens, Plotter pen Dot model: 6 color wire dot

Pen Offset Compensation:

ON / OFF selectable (Pen model only)

■ Effective Recording Width μ R10000: 100 mm μ R20000: 180 mm

μR10000: Plain-paper Z-fold chart (16 m) μR20000: Plain-paper Z-fold chart (20 m)

Recording Period

Dot model: µR10000; Max. 6 ch/10sec

μR20000; Max. 6 ch/10 s, 7 to 12 ch/15 s. 13 to 18 ch/20 s, 19 to 24/30 s

Chart Speed

Pen model: 5 to 12000 mm/h (82 increments) Dot model: 1 to 1500 mm/h (1 mm step)

speed 1, speed 2 change by remote control signals (option)

Recording Colors

Pen model: pen1=red, pen2=green, pen3=blue, pen4=violet, plotter pen=purple Dot model: μR10000

ch1=purple, ch2=red, ch3=green, ch4=blue, ch5=brown ch6=black (color can be assigned to any channel)

uR20000 ch1, 7, 13, 19=purple ch2, 8, 14, 20=red ch3, 9, 15, 21=green ch4, 10, 16, 22=blue ch5, 11, 17, 23=brown ch6, 12, 18, 24=black (color can be assigned to any channel)

Analog recording: Zone recording, Partial expanded recording
Digital printout: Channel number or TAG (Dot model only), Alarm, Periodic
printout or Report printout, Message printout, Record start time, Chart speed printout, List printout, Manual printout, SET UP List printout

Display

Display Method
μR10000: VFD (101×16 dot matrix) uR20000: VFD (181×16 dot matrix)

■ Display Types

Digital, bar, flag, DI/DO display etc. can be displayed.

15 display types can be selected from approx. 80 display types.

Recording in progress (RECORD), Shared alarm (ALARM), Channel No. display of occuring alarm (pen model: 1 2 3 4 or Dot model: μ R10000; 1 to 6, μ R20000; 1 to 24), Chart end display (CHART END) For the model with option (FAIL/chart end detection and output), Math (MATH), Key lock display (KEY LOCK)

Settings display by interactive mode. In setting, navigator method is used. Display updated interval can be selected from AUTO/MAN.

Bar Gragh Display

Measurment value: left/right (%) reference or center zero reference display (each channel selectable).
Alarm: Alarm setting level display and flashing display of occuring alarm.

■ Display Brightness Setting

Up to 4 level for each channel

High and low limits, differential high and low limits, high and low rate-of-change limits and delay high and low Interval time of rate-of-change alarms:

Display
 Set value is indicated as a point on the bar gragh (only for bar gragh display).
 In case of an alarm: - For digital display: Alarm type indicator

- Snared alarm display - Alarm occuring channel No. is displayed - For bar gragh display: Flashing point indicator

Rated Power Voltage
100-240 VAC (automatically selected)

Rated Power Flequency

50 Hz/60 Hz (sutomatically selected)

μR10000

	power source	power source	Maximum
1 to 4 pen model	12 VA*	17 VA*	40 VA*
6 dot model	13 VA*	18 VA*	40 VA*
* In balance	•	•	•

6 to 24 dot model 17 VA* 55 VA*

■ Memory Backup

Litium battery to save settings parameters Approx. 10 years (at room temperature, for standard model)

Settings Protection Function Password method

Optional Specification

Relay contact rating: 250 VDC/0.1 A (resistance load), 250 VAC (50/60 Hz) /3 A

RS-422A/485 communication interface (/C3)

Measurment value output and setting parameter input/output Conforms to EIA-422A (RS-422A) and EIA-485 (RS-485) standard

In CPU error occurence or the chart end, output relay is activated. Relay contact rating: 250 VDC/0.1 A (resistance load), 250 VAC (50/60 Hz) /3 A

Non-glare door glass (/H3)

Number of computation channel: 8 channels (pen model), 12 channels (μR10000 dot model), 24 channels (μR20000 dot model)

≠), Logic (AND, OR, NOT, XOR)

Comutation channel can be recorded

Pt100 and JPt100 inputs can be used together

■ 3 legs isolated RTD input (/N2) A, B, b legs of RTD are isolated for dot model

Following input types can be supported besides standard inputs. TC: PR40-20, PLATINEL, NiNiMo, W/WRe26, Type N (AWG14).

Below actions can be assigned to up to 5 points
Recording start/stop, Chart speed change, Message printout start, Manual
printout start, Alarm ACK, Time set, Math start/stop, Math reset

Alarm

Number of Levels

Alarm Type

The measurement interval times 1 to 15

Power supply

Power Voltage Range 90-132 VAC, 180-264 VAC

■ Power Consumption

	* In balance			
1	μR20000			(Approx
		100 VAC power source	240 VAC power source	Maximum
	1 to 4 pen model	17 VA*	25 VA*	55 VA*

General Specification

Ambient Temperature and Humidity 0 to 50°C, 20 -80%RH (at 5 to 40°C)

Internal Light

Operation Position
O° Frontwards: Within 30° from horizontal

Alarm output relay (/A1, /A2, /A3, /A4*, /A5*) Number of output: 2, 4, 6, 12*, 14*

*only for uR20000

■ Ethernet communication interface (/C7) Measurment value output and setting parameter input/output Transmission media:10 Base-T Protocol: TCP, IP, UDP, ICMP, ARP

FAIL/chart end detection and output (/F1)

Clamped input terminal (/H2)

Non-glare door glass for front door ■ Mathematical function (/M1)

Arithmetic operation $(+, -, \times, +)$, Square, Absolute, Common logarithm (y=log10x), Exponential (eX), Power (Xn), Relational operator $(<, \le, >, \ge, =, -)$ Statistical computation: Statistical type: MAX. MIN. AVE. SUM. MAX-MIN

Cu10, Cu25 RTD input (/N1) Cu10, Cu25 RTD input

Expansion inputs (/N3)

RTD: Pt25, Pt50, Ni100 (SAMA), Ni100 (DIN), Ni120, J263*B, Cu53, Cu100 *Cu100: c=0.00425 at 0°C ■ Remote control (/R1)

Model Codes

μR10000

Model Code	Suffix Code	Option Code	Description		
436101			μR10000 1 pen recorder		
436102			μR10000 2 pen recorder		
436103			μR10000 3 pen recorder		
436104			μR10000 4 pen recorder		
436106			μR10000 6 dot recorder		
Language	-2		English		
Option		/A1	Alarm output relay (2 contacts) 1		
			Alarm output relay (4 contacts) 1		
		/A3	Alarm output relay (6 contacts) 1,2		
		/C3	RS-422A/485 communication interface ³		
		/C7	Ethernet communication interface 3		
		/F1	FAIL/chart end detection and output ²		
		/H2	Clamped input terminal 4		
		/H3	Non-glare door glass		
		/M1	Mathematical function		
		/N1	Cu10, Cu25 inputs		
		/N2	3 legs Isolated RTD 4, 5		
		/N3	Expansion inputs 6		
		/R1	Remote control (5 contacts)		

- 1: Only one of /A1, /A2, /A3 can be selected
 2: /A3 and /F1 can not be specified together
 3: /G3 and /G7 can not be specified together
 4: /H2 and /N2 can not be specified together
 5: /N2 can be specified only for dot model
 6: 14 types inputs: Pt50 RTD, PR40-20, PLTINEL TC etc.

μR 20000					
Model Code	Suffix Code	Option Code	Description		
437101			μR20000 1 pen recorder		
437102			μR20000 2 pen recorder		
437103			μR20000 3 pen recorder		
437104			μR20000 4 pen recorder		
437106			μR20000 6 dot recorder		
437112			μR20000 12 dot recorder		
437118			μR20000 18 dot recorder		
437124			μR20000 24 dot recorder		
Language	-2		English		
Option		/A1	Alarm output relay (2 contacts) 1		
		/A2	Alarm output relay (4 contacts) 1		
		/A3	Alarm output relay (6 contacts) 1		
		/A4	Alarm output relay (12 contacts) 1,2		
		/A5	Alarm output relay (24 contacts) 1, 3, 4		
		/C3	RS-422A/485 communication interface 5		
		/C7	Ethernet communication interface 5		
		/F1	FAIL / Chart end detection and output 2,3		
		/H2	Clamped input terminal ⁶		
		/H3	Non-glare door glass		
		/M1	Mathematical function		
		/N1	Cu10, Cu25 RTD input		
	/N2		3 legs isolated RTD input 6,7		
		/N3	Expansion inputs 8		
		/R1	Remote controls (5 contacts)		

- 1: only one of /A1, /A2, /A3, /A4, /A5 can be selected
 2: /A4 and /F1 can not be specified together for pen model
 3: /A5 and /F1 can not be specified together for pen model
 3: /A5 and /F1 can not be specified only for do

Model Code	Description	os
RXA10-01	RXA10 configuration software*	Windows 2000/XP
RXA10-02	RXA10 configuration software*	Windows 2000/XP
	(With interface unit)	

^{*} The support of µR20000 is a phase plan.

YOKOGAWA

YOKOGAWA ELECTRIC CORPORATION

Network Solutions Business Div./Phone: (81)-422-52-7179, Fax: (81)-422-52-6793 E-mail: ns@cs.jp.yokogawa.com

YOKOGAWA CORPORATION OF AMERICA YOKOGAWA EUROPE B.V. YOKOGAWA ENGINEERING ASIA PTE. LTD.

Standard Accessories

Name		1 pen	2 pen	3 pen	4 pen	dot
Z-fold chart		1	1	1	1	1
6 color ribbon cassette		_	_	_	_	1
	Red	1	1	1	1	-
Disposable felt-pen	Green	_	1	1	1	_
cartridge	Blue	_	_	1	1	_
	Violet	_	_	_	1	-
Plotter pen	Purple	1	1	1	1	_
Mounting brackets		2	2	2	2	2
Instruction manual (CD-ROM)		1	1	1	1	1
Operation manual		1	1	1	1	1

Spares/Optional Accessories

Name		Model Code (Parts No.)	Specification			
Z-fold chart	for μR10000		B9565AW	10 (sales unit)		
Z-IOIU CHAIT	for μ	R20000	B9573AN	10 (Sales utilit)		
6 color ribbon	for μ	R10000	B9901AX	1 (coloc unit)		
cassette	for μ	R20000	B9906JA	1 (sales unit)		
			B9902AM	1 (sales unit, 3 piece/unit)		
Disposable felt	-pen	Green	B9902AN	1 (sales unit, 3 piece/unit)		
cartridge	cartridge Plotter pen Mounting brackets		B9902AP	1 (sales unit, 3 piece/unit)		
			B9902AQ	1 (sales unit, 3 piece/unit)		
Plotter pen			B9902AR	1 (sales unit, 3 piece/unit)		
Mounting bra			B9900BX	2 (sales unit)		
	(for	screw	415920	$250~\Omega\pm0.1\%$		
Shunt resistor	input	nput	415921	100 $\Omega \pm 0.1\%$		
	terminal)		415922	10 $\Omega \pm 0.1\%$		
	(for c	lamped	438920	250 $Ω ± 0.1%$		
Shunt resistor	ì ir	nput	438921	100 $Ω ± 0.1%$		
	ter	minal)	438922	$10 \Omega \pm 0.1\%$		

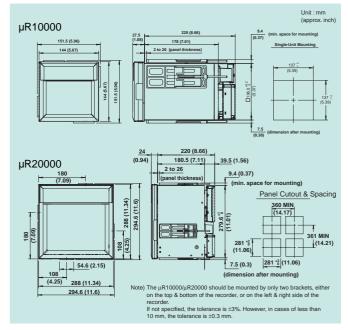


Disposable felt-pen, Plotter pen



6 color ribbon cassette

Dimensions



NOTICE -

Phone: (1)-770-253-7000, Fax: (1)-770-251-2088

Phone: (31)-33-4641806, Fax: (31)-33-4641807

Phone: (65)-62419933, Fax: (65)-62412606

- Before operating the product, read the instruction manual thoroughly for proper and safe operation.
- If this product is for use with a system requiring safeguards that directly involve personnel safety, please contact the Yokogawa sales offices.

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